

# Bauman Machine Inc.

## Hand & Powered Tools

---

### **Purpose**

Thousands of workers are injured every year due to improper use of hand and portable powered tools. Serious injury or death can be the result of electrocution, severed fingers, blindness, and a host of other types of injuries. Bauman Machine Inc. has implemented this plan in accordance with OSHA Regulation 29 CFR 1910.221-224 to aid in the prevention of accidents.

The company will ensure that tool hazards are evaluated. This plan is intended to address comprehensively the issues of: evaluating and identifying tool selection and use deficiencies, evaluating the associated potential hazards, communicating information concerning these hazards, and establishing appropriate procedures, and protective measures for employees.

### **Responsibility**

Bauman Machine Inc. will be responsible for the safe condition of tools and equipment used by its employees, including tools and equipment which may be furnished by employees. The company will develop hand and powered tool operational procedures through the use of this plan. After tool selection and evaluation, tools will be used and maintained in a safe condition. Supervisors will ensure that the proper types of tools are utilized at each job site.

### **Tool Selection, Evaluation and Condition**

The greatest hazards posed by tools usually result from misuse and improper maintenance. Tool selection sometimes is not considered a priority when arrangements are made to begin work. All employees will consider the following when selecting tools:

- Is the tool correct for the type work to be performed?
- Are guards installed properly and in good condition?
- Are grounding methods sufficient when working in wet conditions?
- Does the tool create sparks or heat? Has this been considered when working around flammable substances?
- Do impact tools such as chisels, wedges, or drift pins have mushroomed heads? The heads can shatter on impact, sending sharp fragments flying!
- Are wooden handled tools loose or splintered? This can result in the heads flying off and striking the user/coworkers!
- Are cutting tools sharp? Dull tools are more hazardous than sharp ones.
- Is the tool used on the proper working surface? Tools used on dirty or wet working surfaces can

create a multitude of hazards.

- Are tools stored properly when not being used? Saw blades, knives, and scissors and like sharp tools should be stored so that sharp edges are directed away from aisles and coworkers.
- Is there sufficient clearance for tools requiring swinging motions such as hammers, axes, picks, etc?

### **Power Tool Precautions**

Power tools can be hazardous when improperly used; this company uses several types. These types are based on the power source they use: Electric, liquid fuel, hydraulic, pneumatic, and powder-actuated. The following precautions will be taken by employees of this company to prevent injury.

- Power tools will always be operated within their design limitations.
- Eye protection, gloves and safety footwear are recommended during operation.
- Store tools in an appropriate dry location when not in use.
- Work only in well illuminated locations.
- Tools will not be carried by the cord or hose.
- Cords or hoses will not be yanked to disconnect them from the receptacle.
- Cords and hoses will be kept away from heat, oils, and sharp edges or any other source that could result in damage.
- Tools will be disconnected when not in use, before servicing, and when changing accessories such as blades, bits and cutters.
- Observers will be kept at a safe distance at all times from the work area.
- Work will be secured with clamps or a vice where possible to free both hands to operate tools.
- To prevent accidental starting, employees should be continually aware not to hold the start button while carrying a plugged in tool.
- Tools will be maintained in a clean manner, and properly maintained in accordance with the manufacturers' guidelines.
- Ensure that proper shoes are worn and that the work area is kept clean to maintain proper footing and good balance.
- Ensure that proper apparel is worn. Loose clothing, ties, or jewelry can become caught in moving parts.

- Tools that are damaged will be removed from service immediately and tagged "Do Not Use". They will be reported and turned over to the supervisor for repair or replacement.
- Cracked Saws. All cracked saws will be removed from service.
- Grounding. Portable electric powered tools will meet the electrical requirements of the company Electrical Safety-Related Work Practices Program, and 29 CFR 1910.331 - 335.
- Compressed air used for cleaning. Compressed air will not be used for cleaning purposes except where reduced to less than 30 p.s.i. and then only with effective chip guarding and personal protective equipment.

### **Methods of Guarding**

One or more methods of guarding will be provided where required to protect the operator and other employees in the area from hazards such as those created by point of operation, in running nip points, rotating parts, flying chips and sparks. Examples of guarding methods are: barrier guards, two-hand tripping devices, electronic safety devices, etc. The guard will be such that it does not offer an accident hazard in itself. Employees will:

- Inspect tools without guards for signs of guard removal. If it is evident that a guard is required, tag-out the tool and obtain a replacement. Tools will not be energized during inspection.
- Inspect tools having guards for proper operation and maintenance prior to use. Tools will not be energized during inspection.
- Never remove a guard during use.

### **Portable Circular Saws**

All portable, power-driven saws having a blade diameter greater than 2 in. will be equipped with guards above and below the base plate or shoe. The upper guard will cover the saw to the depth of the teeth, except for the minimum arc required to permit the base to be tilted for bevel cuts. (Does not apply to circular saws used in the meat industry for meat cutting purposes). For authorized use the following conditions must be met:

- An upper guard must cover the entire blade of the saw.
- A retractable lower guard must cover the teeth of the saw.
- Except when it makes contact with the work material, the lower guard must automatically return to the covering position when the tool is withdrawn from the work.

### **Powered Abrasive Wheel Tools**

Abrasive wheels shall be used only on tools/equipment provided with safety guards.

- Exceptions. These requirements do not apply to the following classes of wheels and conditions:
  1. Wheels used for internal work while within the work being ground.
  2. Mounted wheels used in portable operations 2 inches and smaller in diameter.

3. Types 16, 17, 18, 18R, and 19 cones, plugs, and threaded hole pot balls where the work offers protection.
4. Guard covers. Employees will ensure that a safety guard covers the spindle end, nut, and flange projections. The safety guard shall be mounted so as to maintain proper alignment with the wheel and the strength of the fastenings shall exceed the strength of the guard.
  - a. Exception. Safety guards on all operations where the work provides a suitable measure of protection to the operator may be so constructed that the spindle end, nut, and outer flange are exposed. Where the nature of the work is such as to entirely cover the side of the wheel, the side covers of the guard may be omitted.
  - b. Exception. The spindle end, nut, and outer flange may be exposed on portable machines designed for, and used with, type 6, 11, 27, and 28 abrasive wheels, cutting off wheels, and tuck pointing wheels.
5. Cup Wheels. Cup wheels (Types 6 and 11) shall be protected by:
  - a. Safety guards as specified.
  - b. Special "revolving cup guards" which mount behind the wheel and turn with wheel sides upward from the back for one-third of the wheel thickness. The mounting features shall conform with all regulations. It is necessary to maintain clearance between the wheel side and guard. The clearance shall not exceed one-sixteenth.
6. General Safety precautions:
  - a. Before being mounted, it should be inspected closely and sound- or ring-tested to be sure that it is free from cracks or defects. To test, wheels should be tapped gently with a light non-metallic instrument. If they sound cracked or dead, they could fly apart in operation and so must not be used. A sound and undamaged wheel will give a clear metallic tone or ring.
  - b. Employees will not locate themselves directly in front of the wheel as it accelerates to full operating speed.
  - c. Employees will always use eye protection.
  - d. Power will be turned off when not in use.
  - e. Hand held grinders are never placed in vises.
  - f. Mounting and inspection of abrasive wheels.
    - i. Immediately before mounting, all wheels shall be closely inspected and sounded by the user using the ring test to make sure they have not been damaged in transit, storage, or otherwise. The spindle speed of the machine shall be checked before mounting of the wheel to be certain that it does not exceed the maximum operating speed marked on the wheel.
    - ii. Grinding wheels shall fit freely on the spindle and remain free under all grinding conditions. A control clearance between the wheel hole and machine spindle (or wheel sleeves or adaptors) is essential to avoid excessive pressure from mounting and spindle expansion. To accomplish this, the machine spindle shall be made to nominal (standard) size plus zero minus .002 inch, and the wheel hole shall be made suitably oversize to assure safety clearance under the conditions of operating heat and pressure.
    - iii. All contact surfaces of wheels, blotters, and flangers shall be flat and free of foreign matter.
    - iv. When a bushing is used in the wheel hole, it shall not exceed the width of the wheel and shall not contact the flanges.

- v. Excluded machinery. Natural sandstone wheels and metal, wooden, cloth, or paper discs having a layer of abrasive on the surface are not covered by these requirements.

### **Vertical Portable Grinders**

Supervisors will ensure that all employees are thoroughly familiar with and use strict work practices in accordance with the manufacturer's instructions. Safety guards used on machines known as right angle head or vertical portable grinders shall have a maximum exposure angle of 180, and the guard shall be located so as to be between the operator and the wheel during use. Adjustment of the guard shall be such that pieces of an accidentally broken wheel will be deflected away from the operator. (See 29 CFR 1910.243, Figure P-4.)

- Other portable grinders. The maximum angular exposure of the grinding wheel periphery and sides for safety guards used on portable grinding machines shall not exceed 180, and the top half of the wheel shall be enclosed at all times.
- Bench grinders. The upper peripheral guard (tongue guard) will be adjusted downward to within 1/4 inch of the wheel, and the tool rest kept adjusted closely to the wheel with a maximum clearance of 1/8 inch (29 CFR 1910.215).

### **Portable Belt Sanding Machines**

Supervisors will ensure that all belt sanding machines used by their personnel be provided with guards at each nip point where the sanding belt runs onto a pulley. These guards will effectively prevent the hands or fingers of the operator from coming in contact with the nip points. The unused run of the sanding belt will be guarded against accidental contact.

### **Pneumatic Powered Tools and Hoses**

Supervisors will ensure all employees are thoroughly familiar with, and use strict work practices in accordance with the manufacturer's instructions. Prior to use the following requirements will be complied with.

- Tool retainer. A tool retainer will be installed on each piece of utilization equipment which, without such a retainer, may eject the tool.
- Air hoses. Hose and hose connections used for conducting compressed air to utilization equipment will be compatible with the pressure and service to which they are subjected.

### **Circular Saws, Chain Saws and Percussion Tools**

All hand-held powered circular saws having a blade diameter greater than 2 inches, electric, hydraulic or pneumatic chain saws, and percussion tools without positive accessory holding means shall be equipped with a constant pressure switch or control that will shut off the power

when the pressure is released. All hand-held gasoline powered chain saws shall be equipped with a constant pressure throttle control that will shut off the power to the saw chain when the pressure is released.

## **Powered Tools**

All hand-held powered drills, tappers, fastener drivers, horizontal, vertical, and angle grinders with wheels greater than 2 inches in diameter, disc sanders with discs greater than 2 inches in diameter, belt sanders, reciprocating saws, saber, scroll, and jig saws with blade shanks greater than a nominal one-fourth inch, and other similarly operating powered tools will be equipped with a constant pressure switch or control, and may have a lock-on control provided that turnoff can be accomplished by a single motion of the same finger or fingers that turn it on.

## **Other Hand-held Powered Tools**

- All other hand-held powered tools, such as, but not limited to, platen sanders, grinders with wheels 2 inches in diameter or less, disc sanders with discs 2 inches in diameter or less, routers, planers, laminate trimmers, nibblers, shears, saber, scroll, and jig saws with blade shanks a nominal one-fourth of an inch wide or less, will be equipped with either a positive "on-off" control, or other controls as described by paragraphs 7.1, and 7.2 of this SPI.
- Saber, scroll, and jig saws with nonstandard blade holders may use blades with shanks which are non-uniform in width, provided the narrowest portion of the blade shank is an integral part in mounting the blade.
- Blade shank width will be measured at the narrowest portion of the blade shank when saber, scroll, and jig saws have nonstandard blade holders. OSHA defines nominal in this subparagraph as  $\pm 0.05$  inch.
- Equipment used by this company will have the operating control on hand-held power tools located so as to minimize the possibility of its accidental operation, if such accidental operation would constitute a hazard to employees.
- Applicability. Section 14.3 of this SPI does not apply to concrete vibrators, concrete breakers, powered tampers, jack hammers, rock drills, garden appliances, household and kitchen appliances, personal care appliances, medical or dental equipment, or to fixed machinery.

## **Initial Training**

Training will be conducted prior to job assignment. This employer will provide training to ensure that the purpose, function, and proper use of tools to be used in the normal function of their jobs is understood by employees and that the knowledge and skills required for the safe application and usage is acquired by employees. This standard practice instruction will be provided to and read by all employees receiving training. The training will include, as a minimum, the following:

- Types of tools appropriate for use.
- Recognition of applicable hazards associated with the work to be completed.
- Tool determination and additional requirements.
- Procedures for removal of a tool from service.

- All other employees whose work operations are or may be in an area where tools which could present a hazard to other than the user will be instructed to awareness levels concerning hazards.
- Tools identification. Tools having identification numbers will be checked for legibility.
- Certification. This employer will certify that employee training has been accomplished and is being kept up to date. The certification will contain each employee's name and dates of training.

### **Refresher Training**

This standard practice instruction will be provided to, and read by all employees receiving refresher training. The training content will be identical to initial training. Refresher training will be conducted when the following conditions are met, whichever event occurs sooner.

- Retraining will be provided for all authorized and affected employees whenever (and prior to) there being a change in their job assignments, a change in the type of tools used, or when a known hazard is added to the work environment.
- Additional retraining will also be conducted whenever a periodic inspection reveals, or whenever this employer has reason to believe, that there are deviations from or inadequacies in the employee's knowledge or use of tools.
- The retraining will reestablish employee proficiency and introduce new or revised methods and procedures, as necessary.
- Certification. This employer will certify that employee training has been accomplished and is being kept up to date. The certification will contain each employee's name and dates of training.

This material regarding the Powered Tool Program was provided for informational purposes only and for no other purpose by Bauman Machine Inc.